



## Service Installation: E.O.S.

September 25, 2018

SI-92518

Written by BTA

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### END OF STROKE INSTALLATION

#### PROCEDURE:

Parts Needed: EOS Kit

Tools Needed: Phillips Screw Driver, Wire Stripper, Solder & Iron.

#### INSTRUCTIONS:

- 1) Review your kit to make sure everything is included



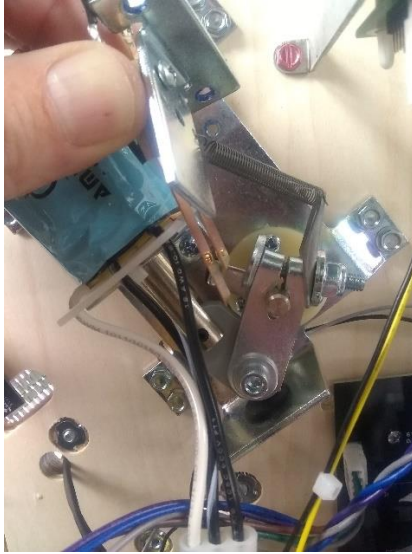
- 2) Make sure the game is powered off and unplugged. Raise the Playfield so it is resting against the head.



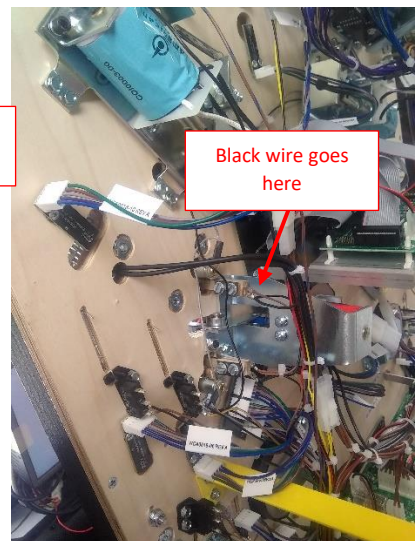
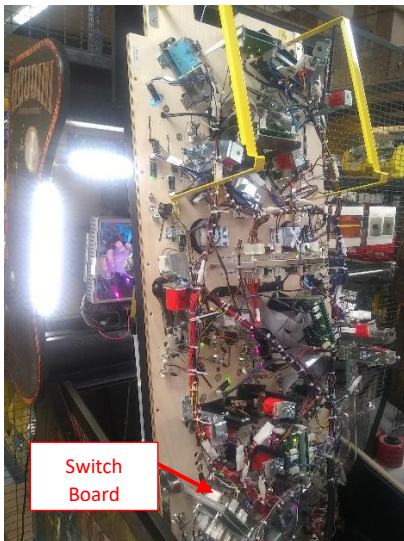
- 3) Remove the 2 screws holding the EOS bracket on the Left Flipper.



4) Install the left E.O.S. with the Brown/Blue wire as shown using 2 screws and a nut bracket. Reinstall the 2 Phillip screws securing the E.O.S. Bracket once E.O.S. is attached.



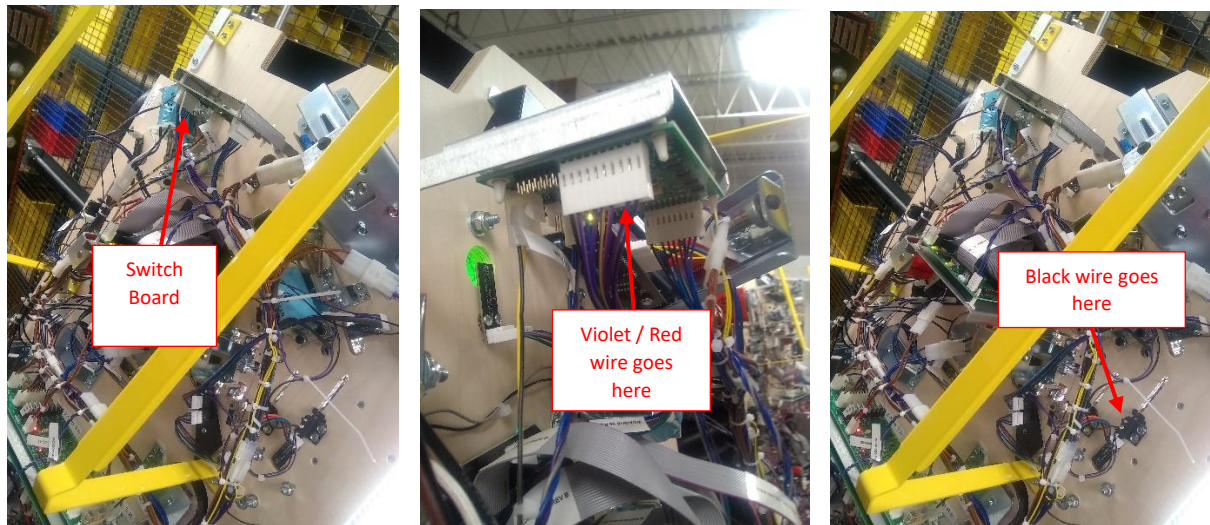
5) Route the Brown/Blue wire to the lower left switch board (3<sup>rd</sup> slot from the right) and solder the black ground wire to an adjacent switch ground. Use wire ties to dress wires.



6) Repeat step 3-5 for the Right Flipper



7) Route the Violet / Red wire to the top switch board (4<sup>th</sup> slot from the right) and solder the black ground wire to an adjacent switch ground. Use wire ties to dress wires.



8) Put machine into TEST>SWITCH mode and verify Left Flipper registers switch UNUSED (14) and Right Flipper registers UNUSED (58).

